

# CJ1W-AT4□□

P76I-E-01

## Easy and secure replacement by reusing the I/O terminal block wiring

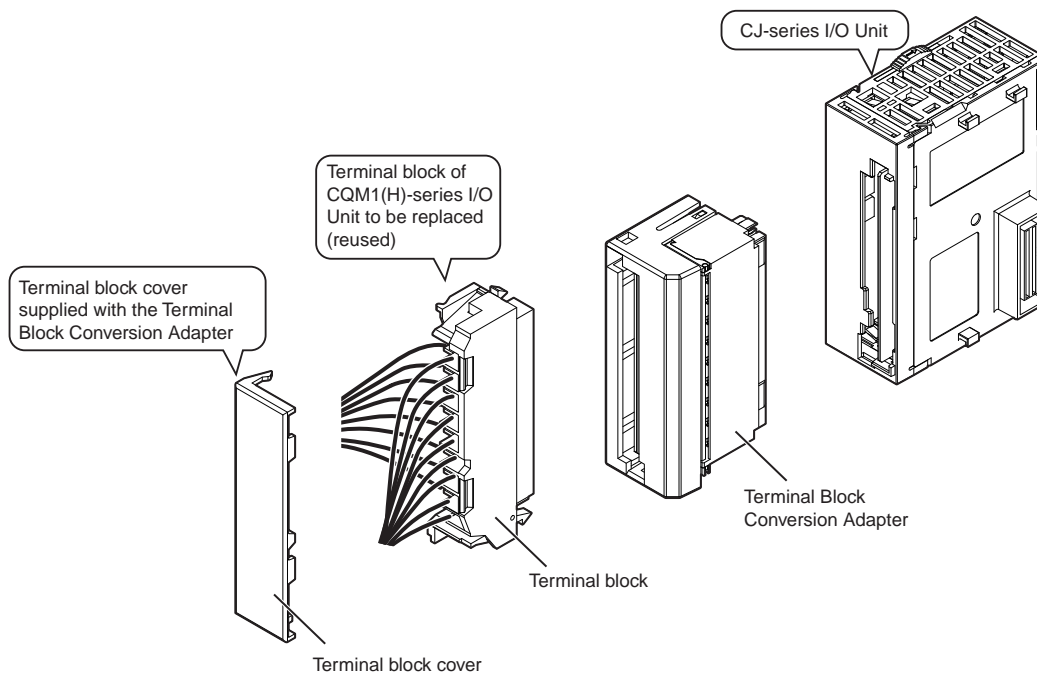
- You can replace CQM1(H) Series with CJ Series, efficiently using your assets.
- Time for wiring works and wiring check can be reduced.
- The CQM1 I/O terminal block can be directly mounted onto a CJ-Series I/O Unit.



## Features

The CQM1 I/O Terminal Block Conversion Adapter is a terminal block conversion adapter to reuse the terminal block wiring of the existing CQM1 I/O Units as is when replacing CQM1(H) Series with CJ Series.


If you use this terminal block conversion adapter, you don't need to redo the I/O wiring, by which you can reduce the time for wiring works, wiring check, and test run.



Company names and product names described in this document are the trademarks or registered trademarks of their respective companies.

## Ordering Information

### Terminal Block Conversion Adapter

Product name	Specifications	Model	Standards
CQM1 I/O Terminal Block Conversion Adapter 	Standard 18-pin terminal block conversion adapter used to replace the CQM1(H)-series I/O Units	CJ1W-AT411	---
	18-pin terminal block conversion adapter used to replace the CQM1-IA221	CJ1W-AT401	
	18-pin terminal block conversion adapter used to replace the CQM1-OA221/222	CJ1W-AT402	

## Connection of I/O Units and Terminal Block Conversion Adapter

### Supported Models

Replaced from: CQM1(H)-series I/O Units			Replaced to: CJ-series I/O Units *1			CQM1(H)-series I/O Unit Terminal Block Conversion Adapter Model
Product name	Specifications	Model	Product name	Specifications	Model	
CPU Unit	16 built-in inputs, 24 VDC	CQM1H-CPU□1	DC Input Unit	7 mA at 24 VDC, 16 inputs	CJ1W-ID211 *2	CJ1W-AT411
	16 built-in inputs, 24 VDC	CQM1-CPU□1(-V1) CQM1-CPU4□(-V1)		7 mA at 24 VDC, 16 inputs	CJ1W-ID211 *2	
DC Input Unit	10 mA at 12 to 24 VDC, 8 inputs, independent contacts	CQM1-ID211	10 mA at 12 to 24 VDC, 8 inputs, independent contacts	CJ1W-ID201		
	6 mA at 24 VDC, 16 inputs (16 points per common)	CQM1-ID212	7 mA at 24 VDC, 16 inputs (16 points per common)	CJ1W-ID211		
	6 mA at 12 VDC, 16 inputs (16 points per common)	CQM1-ID111	7 mA at 24 VDC, 16 inputs (16 points per common)	CJ1W-ID211 *3		
AC Input Unit	5 mA at 100 to 120 VAC, 8 inputs (8 points per common)	CQM1-IA121	AC Input Unit	7 mA at 100 to 120 VAC, 16 inputs (16 points per common)	CJ1W-IA111 *4	
Relay Output Unit	2 A at 250 VAC/24 VDC max., 8 outputs, independent contacts	CQM1-OC221	Relay Output Unit	2 A at 250 VAC/24 VDC max., 8 outputs, independent contacts	CJ1W-OC201	
	2 A at 250 VAC/24 VDC max., 16 outputs, (16 points per common)	CQM1-OC222		2 A at 250 VAC/24 VDC max., 16 outputs, (16 points per common)	CJ1W-OC211	
	2 A at 250 VAC/24 VDC max., 8 outputs, independent contacts	CQM1-OC224		2 A at 250 VAC/24 VDC max., 8 outputs, independent contacts	CJ1W-OC201	
Transistor Output Unit	2 A at 24 VDC, 8 outputs, (8 points per common)	CQM1-OD211	Transistor Output Unit	0.5 A at 12 to 24 VDC, 8 outputs, sinking (8 points per common)	CJ1W-OD203 *5	
	0.3 A at 5 to 24 VDC, 6 outputs (16 points per common)	CQM1-OD212		0.5 A at 12 to 24 VDC, 16 outputs, sinking, (16 points per common)	CJ1W-OD211 *6	
	0.3 A at 5 to 24 VDC, 6 outputs sourcing, (16 points per common)	CQM1-OD214		0.5 A at 12 to 24 VDC, 16 outputs, sourcing, (16 points per common)	CJ1W-OD212 *6	
	1.0 A at 24 VDC, 8 outputs, sourcing (8 points per common)	CQM1-OD215		0.5 A at 24 VDC, 8 outputs, sourcing, (8 points per common)	CJ1W-OD204 *5 *7	
AC Input Unit	6 mA at 200 to 240 VAC, 8 inputs (8 points per common)	CQM1-IA221	AC Input Unit	10 mA at 200 to 240 VAC, 8 inputs (8 points per common)	CJ1W-IA201	CJ1W-AT401
Triac Output Unit	0.4 A at 100 to 240 VAC, 8 outputs (4 points per common)	CQM1-OA221	Triac Output Unit	0.6 A at 250 VAC, 8 outputs (8 points per common)	CJ1W-OA201 *8	CJ1W-AT402
	0.4 A at 100 to 240 VAC, 6 outputs (4 points per common) (2 points per common)	CQM1-OA222	Triac Output Unit	0.6 A at 250 VAC, 8 outputs (8 points per common)	CJ1W-OA201 *8	

\*1. For some combinations, the specifications of the replaced Unit and the new Unit will not be the same. Check all of the following precautions.

\*2. You cannot use the interrupt inputs for interrupts. You can use them as normal inputs.

\*3. Change the power supply voltage from 12 VDC to 24 VDC. CQM1-IA121 CJ1W-IA111\*4

\*4. The CJ1W-IA111 provides 16 points, so you can expand the number of inputs by 8 points. Even if these inputs are not used, the internal circuits are connected. Never touch any unused terminals. There is a risk of electric shock.

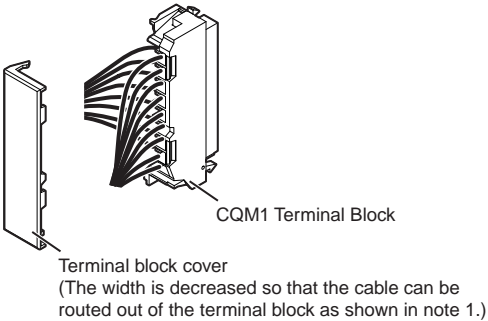
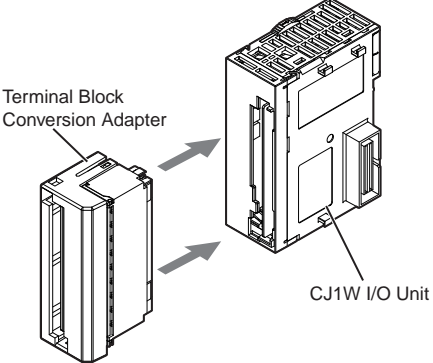
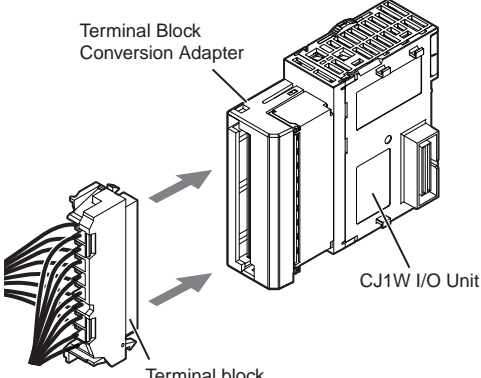
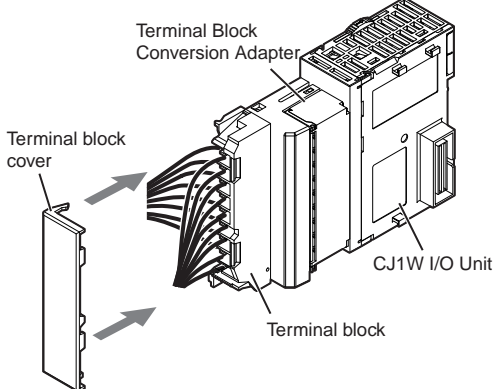
\*5. Do not exceed the CJ1's load current range. You cannot convert a Unit if the maximum load current is exceeded.

\*6. Do not exceed the CJ1's operating load voltage range. You cannot replace a Unit if the operating load voltage range is exceeded.

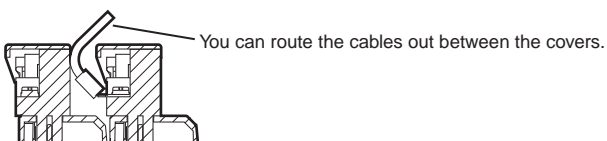
\*7. You cannot use the reset input (RST0 and RST1) and alarm output (ALM0 and ALM1).

\*8. The CQM1 has two circuits (i.e., two commons), but the CJ1W has only one circuit (i.e., one common). If you previously used two power supplies, convert to just one power supply.

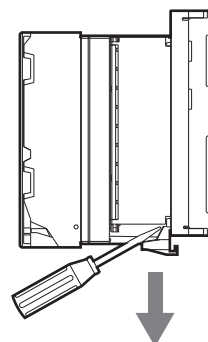
# Installation Procedure of Terminal Block Conversion Adapter

Step	Procedure	Drawing
1	Remove the terminal block from the existing CQM1 I/O unit. Then remove the terminal block cover from the terminal block.	 <p>CQM1 Terminal Block</p> <p>Terminal block cover (The width is decreased so that the cable can be routed out of the terminal block as shown in note 1.)</p>
2	Lock the Terminal Block Conversion Adapter to the CJ1W I/O Unit.	 <p>Terminal Block Conversion Adapter</p> <p>CJ1W I/O Unit</p>
3	Attach the terminal block that you removed in step 1 to the Terminal Block Conversion Adapter. Check the terminal block and wiring now to make sure that there are no problems. <ul style="list-style-type: none"> <li>• No loose screws.</li> <li>• No points where a cable is starting to break.</li> <li>• No rust or corrosion.</li> <li>• No terminal block damage.</li> <li>• The terminal block is fully inserted and secured.</li> </ul>	 <p>Terminal Block Conversion Adapter</p> <p>CJ1W I/O Unit</p> <p>Terminal block</p>
4	Attach the Terminal Block Cover that came with the Terminal Block Conversion Adapter to the terminal block.	 <p>Terminal Block Conversion Adapter</p> <p>CJ1W I/O Unit</p> <p>Terminal block cover</p> <p>Terminal block</p>

**Note: 1.** A CJ1W I/O Unit is 1 mm narrower than a CQM1 I/O Unit. Wiring will be easier if you bend the crimp terminals and cables as shown below when you attach the Terminal Block Conversion Adapter to the CJ1W I/O Unit.

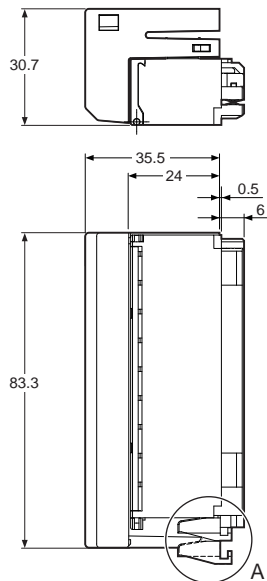
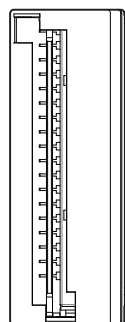


**2.** Use a flat-blade screwdriver or similar tool to pull down and release the lock on the terminal block.

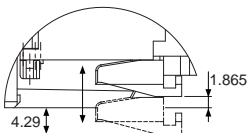


# Dimensions

CJ1W-AT411



Detail A



## Dimensional Difference List

Replace to: CJ-series I/O Units		Replaced from: CQM1(H)-series I/O Units	

# Internal Wiring Diagram

Terminal Block Conversion Adapter	Pin assignment and internal wiring
CJ1W-AT411	<p>Diagram showing the internal wiring for the CJ1W-AT411 adapter. The CQM1 I/O terminal block (left) has pins labeled B0 through B8. The CJ I/O terminal block (right) has pins labeled A0 through A8. The wiring is as follows:</p> <ul style="list-style-type: none"> <li>B0 connects to A0</li> <li>B1 connects to A1</li> <li>B2 connects to A2</li> <li>B3 connects to A3</li> <li>B4 connects to A4</li> <li>B5 connects to A5</li> <li>B6 connects to A6</li> <li>B7 connects to A7</li> <li>B8 connects to A8</li> </ul>
CJ1W-AT401	<p>Diagram showing the internal wiring for the CJ1W-AT401 adapter. The CQM1 I/O terminal block (left) has pins labeled B0 through B8. The CJ I/O terminal block (right) has pins labeled A0 through A8. The wiring is as follows:</p> <ul style="list-style-type: none"> <li>B0 connects to A0</li> <li>B1 connects to A1</li> <li>B2 connects to A2</li> <li>B3 connects to A3</li> <li>B4 connects to A4</li> <li>B5 connects to A5</li> <li>B6 connects to A6</li> <li>B7 connects to A7</li> <li>B8 connects to A8</li> </ul>
CJ1W-AT402	<p>Diagram showing the internal wiring for the CJ1W-AT402 adapter. The CQM1 I/O terminal block (left) has pins labeled B0 through B8. The CJ I/O terminal block (right) has pins labeled A0 through A8. The wiring is as follows:</p> <ul style="list-style-type: none"> <li>B0 connects to A0</li> <li>B1 connects to A1</li> <li>B2 connects to A2</li> <li>B3 connects to A3</li> <li>B4 connects to A4</li> <li>B5 connects to A5</li> <li>B6 connects to A6</li> <li>B7 connects to A7</li> <li>B8 connects to A8</li> </ul>

## Precautions

- Please read and understand the precautions, restrictions, and reminders described on the manuals of PLCs (both of the PLC used in the existing system and the PLC you will use to replace the existing PLC) and sufficiently confirm that the operation is correct before you start actual operation.
- When a CQM1-series I/O Terminal Block Conversion Adapter is used, the depth is increased by about 19 mm compared to CQM1(H) Series.
- When you use the I/O Terminal Block Conversion Adapter in the right-hand slot to the CJ2M-CPU1□ CPU Unit, please secure enough space by mounting a CJ1W-SP001 Space Unit because it may interfere with the connectors to the USB port and built-in RS-232C communications port.
- When you use the I/O Terminal Block Conversion Adapter in the right-hand slot to an I/O Control Unit, please secure enough space by mounting a CJ1W-SP001 Space Unit because it may interfere with the connector of I/O connection cable.
- This Terminal Block Conversion Adapter cannot be used if any functions other than normal inputs are used in the CQM1(H)-series CPU Unit Built-in Input.

## Related Manuals

The following manuals are related to the CQM1 Terminal Block Conversion Adapter. Use these manuals for reference.

Cat. No.	Manual name	Description
P087	CQM1(H) Replacement Guide From CQM1(H) to CJ2	Refer to this guide when replacing CQM1(H) with CJ2.
W472	CJ-series CJ2 CPU Unit Hardware User's Manual	Describes the following for CJ2 CPU Units: <ul style="list-style-type: none"> <li>• Overview and features</li> <li>• Basic system configuration</li> <li>• Part nomenclature and functions</li> <li>• Mounting and setting procedure</li> <li>• Remedies for errors</li> </ul> Also refer to the <i>Software User's Manual (W473)</i> .
W363	CQM1H-CPU□□/□□□□□□ Programmable Controllers/Inner Boards Operation Manual	Describes the system configuration and installation of the CQM1H and provides a basic explanation of operating procedures for the Programming Consoles.
W393	CJ1H-CPU□□H(-R), CJ1G-CPU□□/ CPU□□H/CPU□□P, CJ1M-CPU□□ Programmable Controllers Operation Manual	Provides an outlines of and describes the design, installation, maintenance, and other basic operations for the CJ-series PLCs.

# Terms and Conditions of Sale

1. **Offer; Acceptance.** These terms and conditions (these "**Terms**") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "**Products**") by Omron Electronics LLC and its subsidiary companies ("**Omron**"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms.
2. **Prices; Payment Terms.** All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice.
3. **Discounts.** Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.
4. **Interest.** Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the stated terms.
5. **Orders.** Omron will accept no order less than \$200 net billing.
6. **Governmental Approvals.** Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
7. **Taxes.** All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.
8. **Financial.** If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts.
9. **Cancellation; Etc.** Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.
10. **Force Majeure.** Omron shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
11. **Shipping; Delivery.** Unless otherwise expressly agreed in writing by Omron:
  - a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship except in "break down" situations.
  - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer;
  - c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
  - d. Delivery and shipping dates are estimates only; and
  - e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.
12. **Claims.** Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
13. **Warranties.** (a) **Exclusive Warranty.** Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied. (b) **Limitations.** OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCTS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. Omron further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Products or otherwise of any intellectual property right. (c) **Buyer Remedy.** Omron's sole obligation hereunder shall be, at Omron's election, to (i) replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Product, (ii) repair the non-complying Product, or (iii) repay or credit Buyer an amount equal to the purchase price of the non-complying Product; provided that in no event shall Omron be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Products unless Omron's analysis confirms that the Products were properly handled, stored, installed and maintained and not subject to contamination, abuse, misuse or inappropriate modification. Return of any Products by Buyer must be approved in writing by Omron before shipment. Omron Companies shall not be liable for the suitability or unsuitability or the results from the use of Products in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty. See <http://www.omron247.com> or contact your Omron representative for published information.
14. **Limitation on Liability; Etc.** OMRON COMPANIES SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE OR STRICT LIABILITY. Further, in no event shall liability of Omron Companies exceed the individual price of the Product on which liability is asserted.
15. **Indemnities.** Buyer shall indemnify and hold harmless Omron Companies and their employees from and against all liabilities, losses, claims, costs and expenses (including attorney's fees and expenses) related to any claim, investigation, litigation or proceeding (whether or not Omron is a party) which arises or is alleged to arise from Buyer's acts or omissions under these Terms or in any way with respect to the Products. Without limiting the foregoing, Buyer (at its own expense) shall indemnify and hold harmless Omron and defend or settle any action brought against such Companies to the extent based on a claim that any Product made to Buyer specifications infringed intellectual property rights of another party.
16. **Property; Confidentiality.** Any intellectual property in the Products is the exclusive property of Omron Companies and Buyer shall not attempt to duplicate it in any way without the written permission of Omron. Notwithstanding any charges to Buyer for engineering or tooling, all engineering and tooling shall remain the exclusive property of Omron. All information and materials supplied by Omron to Buyer relating to the Products are confidential and proprietary, and Buyer shall limit distribution thereof to its trusted employees and strictly prevent disclosure to any third party.
17. **Export Controls.** Buyer shall comply with all applicable laws, regulations and licenses regarding (i) export of products or information; (ii) sale of products to "forbidden" or other proscribed persons; and (iii) disclosure to non-citizens of regulated technology or information.
18. **Miscellaneous.** (a) **Waiver.** No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) **Assignment.** Buyer may not assign its rights hereunder without Omron's written consent. (c) **Law.** These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) **Amendment.** These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) **Severability.** If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) **Setoff.** Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (g) **Definitions.** As used herein, "including" means "including without limitation"; and "Omron Companies" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

## Certain Precautions on Specifications and Use

1. **Suitability of Use.** Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases but the following is a non-exhaustive list of applications for which particular attention must be given:
  - (i) Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.
  - (ii) Use in consumer products or any use in significant quantities.
  - (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
  - (iv) Systems, machines and equipment that could present a risk to life or property. Please know and observe all prohibitions of use applicable to this Product.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON'S PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.
2. **Programmable Products.** Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.
3. **Performance Data.** Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Omron's Warranty and Limitations of Liability.
4. **Change in Specifications.** Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time to confirm actual specifications of purchased Product.
5. **Errors and Omissions.** Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.

**OMRON AUTOMATION AND SAFETY • THE AMERICAS HEADQUARTERS** • Chicago, IL USA • 847.843.7900 • 800.556.6766 • [www.omron247.com](http://www.omron247.com)

**OMRON CANADA, INC. • HEAD OFFICE**

Toronto, ON, Canada • 416.286.6465 • 866.986.6766 • [www.omron247.com](http://www.omron247.com)

**OMRON ELECTRONICS DE MEXICO • HEAD OFFICE**

México DF • 52.55.59.01.43.00 • 01-800-226-6766 • [mela@omron.com](mailto:mela@omron.com)

**OMRON ELECTRONICS DE MEXICO • SALES OFFICE**

Apodaca, N.L. • 52.81.11.56.99.20 • 01-800-226-6766 • [mela@omron.com](mailto:mela@omron.com)

**OMRON ELETRÔNICA DO BRASIL LTDA • HEAD OFFICE**

São Paulo, SP, Brasil • 55.11.2101.6300 • [www.omron.com.br](http://www.omron.com.br)

**OMRON ARGENTINA • SALES OFFICE**

Cono Sur • 54.11.4783.5300

**OMRON CHILE • SALES OFFICE**

Santiago • 56.9.9917.3920

**OTHER OMRON LATIN AMERICA SALES**

54.11.4783.5300

**OMRON EUROPE B.V.** • Wegalaan 67-69, NL-2132 JD, Hoofddorp, The Netherlands. • +31 (0) 23 568 13 00 • [www.industrial.omron.eu](http://www.industrial.omron.eu)

*Authorized Distributor:*

**Automation Control Systems**

- Machine Automation Controllers (MAC) • Programmable Controllers (PLC)
- Operator interfaces (HMI) • Distributed I/O • Software

**Drives & Motion Controls**

- Servo & AC Drives • Motion Controllers & Encoders

**Temperature & Process Controllers**

- Single and Multi-loop Controllers

**Sensors & Vision**

- Proximity Sensors • Photoelectric Sensors • Fiber-Optic Sensors
- Amplified Photomicrosensors • Measurement Sensors
- Ultrasonic Sensors • Vision Sensors

**Industrial Components**

- RFID/Code Readers • Relays • Pushbuttons & Indicators
- Limit and Basic Switches • Timers • Counters • Metering Devices
- Power Supplies

**Safety**

- Laser Scanners • Safety Mats • Edges and Bumpers • Programmable Safety Controllers • Light Curtains • Safety Relays • Safety Interlock Switches